<u>Freedom Ordnance FX-9 PCC Techwell 9mm Glock</u> <u>Installation Instructions</u>

Before beginning, please read the installation instructions entirely because there are some things you may need in advance. To begin with, you may need a 1/16" Roll Pin Punch to remove the roll pin if that is what is holding the trigger guard in place. We recommend that Purple Loctite 222 or Vibra-Tite VC-3 is put onto the threads of the screws to make sure they don't loosen. Finally, if you are inclined to make sure of no movement ever, you will need a drill and a 1/16" drill bit. Okay, so let's get started:

Step 1: Slide on the Techwell up and back until firm contact is made with the rear stops which line up the Techwell's threaded holes with the trigger guard holes, and make sure that the front is solidly up in front as well. Pick the long skinny screws, and screw them in making sure not to strip the threads by turn the screws left at first to make sure that the threads align. Then turn down the screws carefully, a bit at a time on each side until they make contact, but do not finally tighten yet.



Step 2: Make sure that the front of the Techwell is up and solidly held in place position, then insert the pointy short screws into the front holes. Again, make sure not to strip the threads by turning the screws left at first to make sure that the threads align. Then turn the screws carefully, a bit at a time on each side until they make contact, then just like one turn on each side which should hold the Techwell firmly in place, and you're good to go

... BUT if you want to make 100% sure of no movement ever, here are the next two steps –

Step 3: Loosen the screws (nearly all of the way out so there is no contact with the lower), and rotate the front of the Techwell down. You will see that the screws left very obvious marks in the lower (see photo). Now, using a 1/16" bit, drill an indent centered exactly on those marks (meaning one indent on each side). That said, all that is necessary is an indent, roughly just the head of the drill bit, no need to drill further (one technique for that is to put a piece of tape around the drill bit so you know when to stop). So, having created the indent, rotate the Techwell back up and carefully tighten the screws once again, put the little bit of final pressure on the trigger guard screws as well, et voila, you're good to go and have a great time!!!



CRITICAL NOTE PLEASE READ - If your lower has an additional coating on it (meaning over the hard coat anodization they all begin with), you will need some additional installation information BEFORE INSTALLATION. Please sign on to this specific link on our website: https://techwellusa.com/pcc-coated